Work Order II April-24-14 11:13:00			*117	7442*						Page 1
Item ID: D350 Revision ID: Item Name: Bushi Start Date: 5/15/ Required Date: 5/15/	ing 14 Start Qty: 60.00	*60*	Accept	*N900 Cust Item Customer:	ID:	100)* ·	Setup Sta	1.7	S1* S2*
	cess Plan: ML5		Tooling: SPC (Y/N):		eate:			Run Sta Sto	^ \]	R1* R2*
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr									
D3501	Rev A			_						
100 *1 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Hardinge CNC LATH Memo 1-TURN REV:	E SMALL AS PER FOLIO FA650 & DV DWG REV:_A 2	0.00 0.00 WG D3501 ,FOLIO 2-DEBURR AS REQUIR	ED			60			DAS 25 9-89 H-5-10
110 *110* QC	QC2- Inspect parts of Memo	f machine FAI/FAIB	0.00				60			DAS 25 9-89 H-5-16
Quality Control 120 *120* QC Quality Control	QC8- Inspect parts - s Memo	second check	0.00				60			DAS 40 9-89 4/05

DAS 25 9-69

DA6 25 9-89

0A0 40 0-80

Work Orde		7442		*117	7442*							Page 2	
Revision ID:	D3501-1 Bushing			Accept	*N9000	740	100)* S	_	Start Stop		S1*	
Start Date: Required Date: Reference:	5/15/14 5/15/14	Start Qty: 60.00 Req'd Qty: 60.00	*60* *60*	1	Cust Item ID Customer:):							
Approvals:	Process Pla	nn:	Date:	Tooling: SPC (Y/N):	Dat			,R		Start Stop		R1* R2*	
Sequence ID/ Work Center II 130 *120* Packaging Packaging)	Operation Description Identify as per dwg & Sto	ock Location	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept: Qty	Reject Qty		Reject Number	Insp. Stamp	3 DAS 26 9-88
*140 *140* QC Quality Control		QC21- Final Inspection - Memo	Work Order Release	0.00				MU				.3	
							\leq	D	ン ふ	5-18			

Picklist Print

April-24-14 11:13:00 AM

Work Order ID: 117442

Parent Item:

D3501-1

117442 *D3501-1*

Parent Item Name:

Bushing

Start Date: 5/15/14

Required Date: 5/15/14

Page 1

Start Qty: 60.00

Required Qty: 60.00

Comments:

IPP Rev:A New Issue 06-05-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	149.1450	0.0791	5			
M303R0	750								**		JL 14-	5-12	

303 Round Bar 0.750

Location	Loc Qty	Loc Code	
MAT028	149.145		
m127464	52.645		
m128882	96.5		¥ 5`

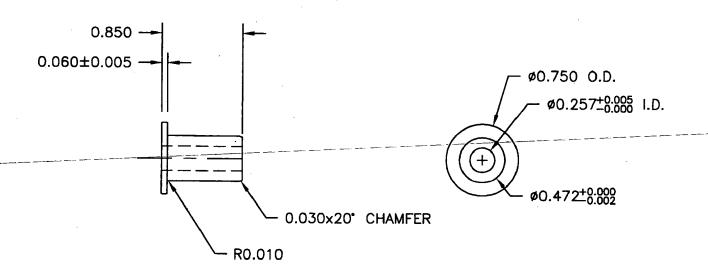
DART AEROSPACE LTD	Work Order:	117446
Description: Bushing	Part Number:	D3501-1
Inspection Dwg: D3501 Rev: A		Page 1 of 1

Inspection Dwg	: D3501 Rev: A					Page 1 of 1
	FIRST A	RTICLE INSP		CHECKL Prototype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.850	+/-0.010	855			Vern	77-10
0.060	+/-0.005	C65			~	- SK-1Q
Ø0.750	_+0.008/-0.001+	p.750			n	
Ø0.257	+0.005/-0.000	- 259			^	
Ø0.472	+0.000/-0.002	471			mic	21-4
					11110	21-1
			1			
47-49						
		 				
					-	
		+				
					μ	
		1		!!		
			DAS			
Measured by:	\\ A	udited by:	40 9-89	Pro	totype Approv	val: N/A
Date:	TH-5-11		05/13			ite: N/A
		11.17	<u> </u>			

	Date:	14-5-11	Date: 14/05/13	Date:	N/A
Rev	Date	Change		Revised by	Approv <i>e</i> d
Α	06.10.27	New Issue		KJ/JLM A	adl



	DESIGN P	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
1	CHECKED #	APPROVED M	DRAWING NO. REV	/. A
	#	M	D3501 SHEET 1 0	F 1
1	DATE		TITLE SC	ALE.
	06.04.18		BUSHING	1:1
	Α	06.04.18	NEW ISSUE	



D3501-1 BUSHING

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

5) ALL DIMENSIONS ARE IN INCHES

RELEASED de.08.15

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